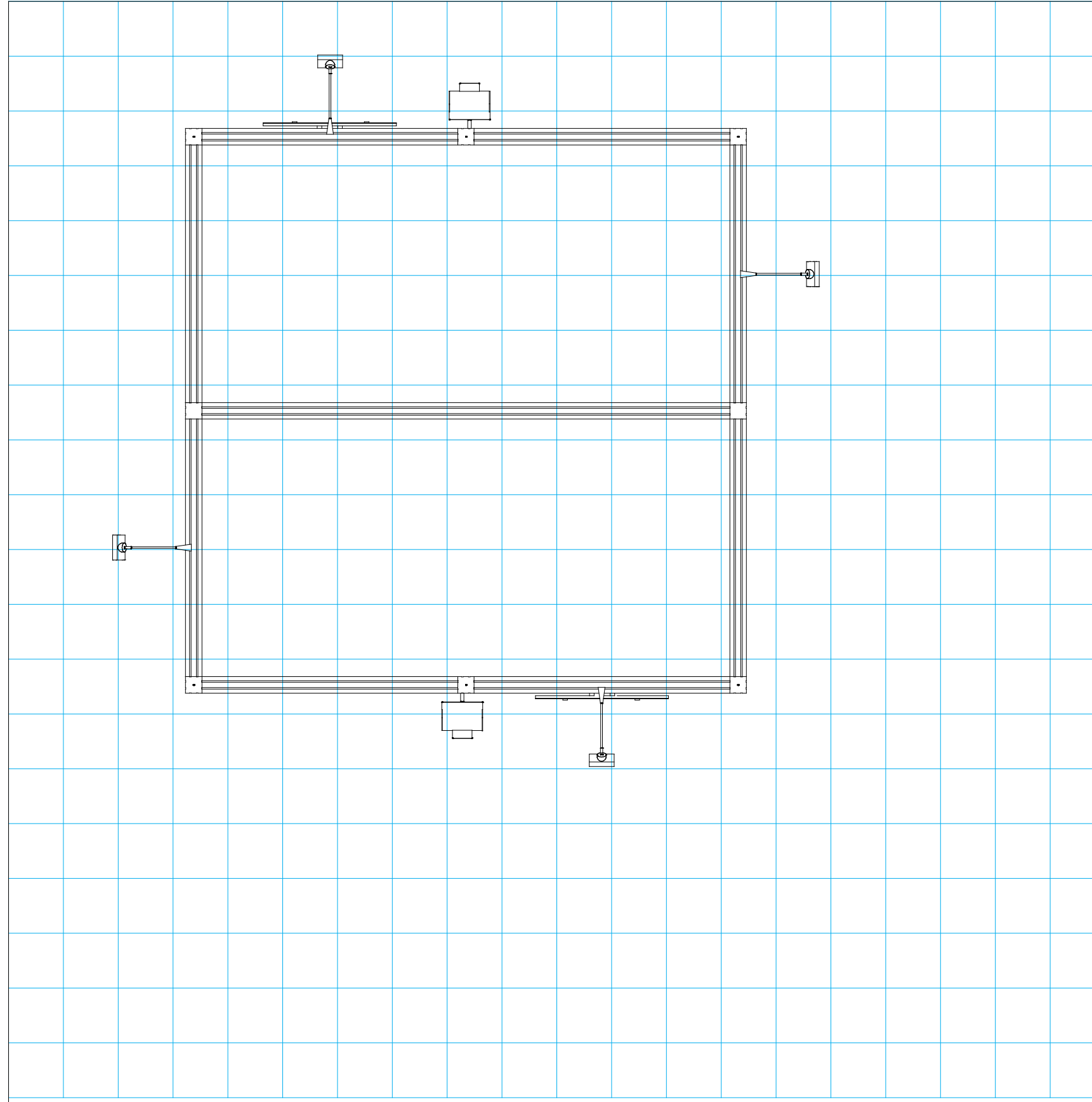



20'

20'

Plan View

SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

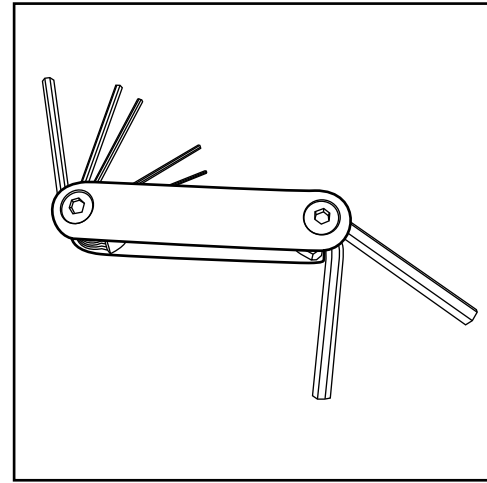
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

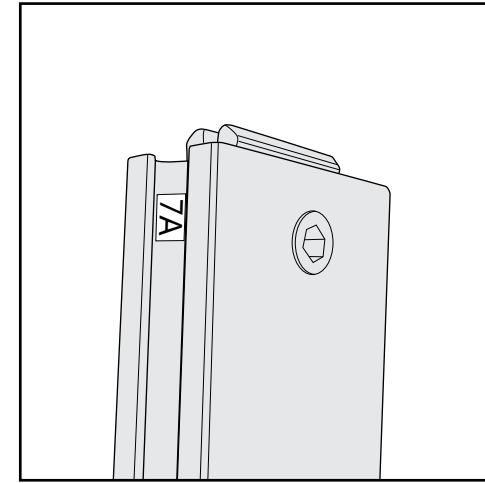
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

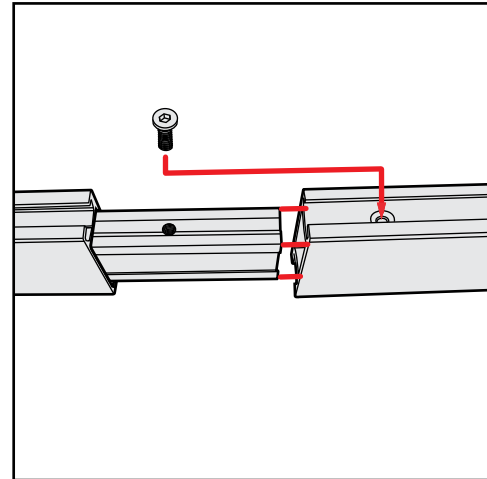
- For loss prevention, tighten all set screws and locks during disassembly.



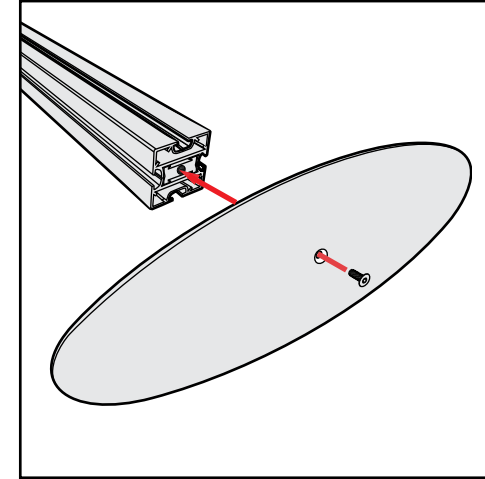
Hex Tool - Essential for Assembly



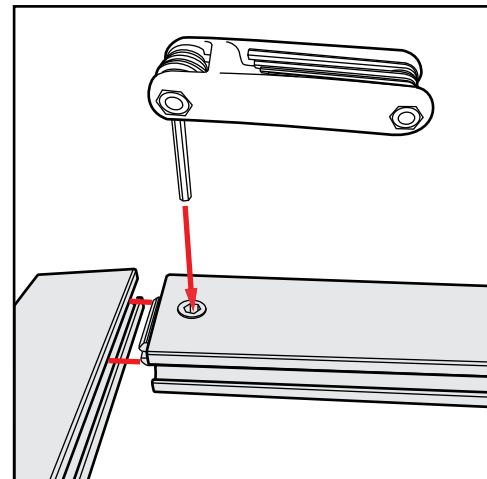
Part Identification - Numbering



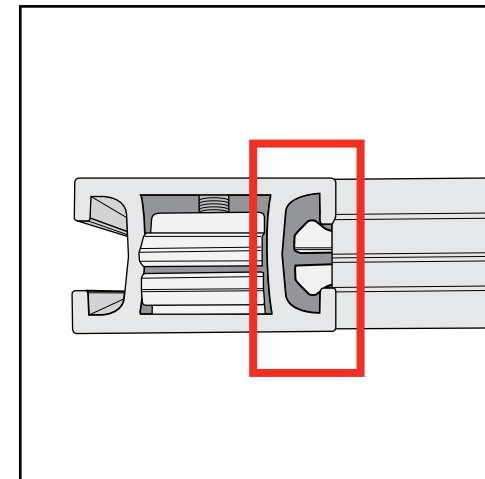
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



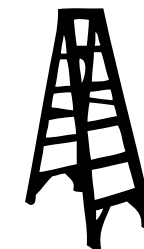
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

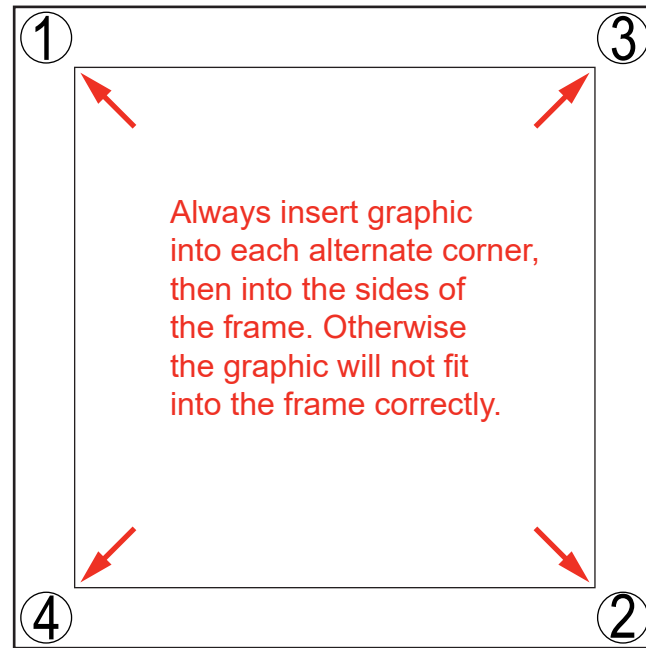


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

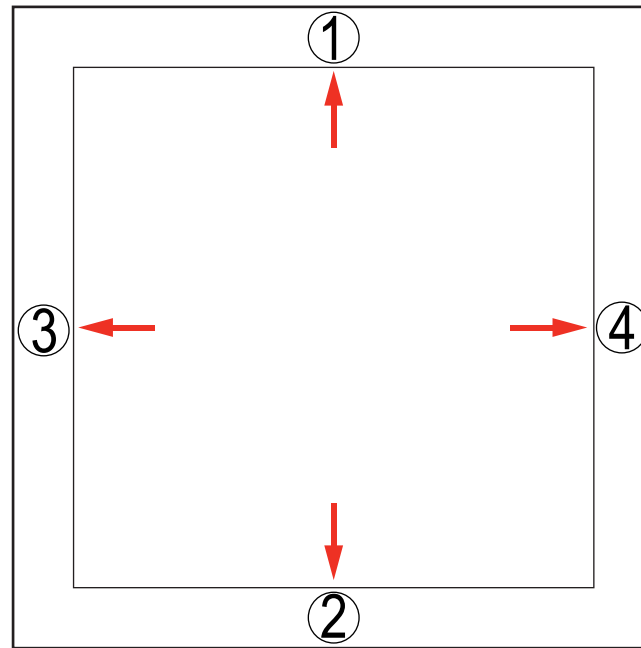
The Perfect Fit

SEG Graphic Installation in 3 Steps

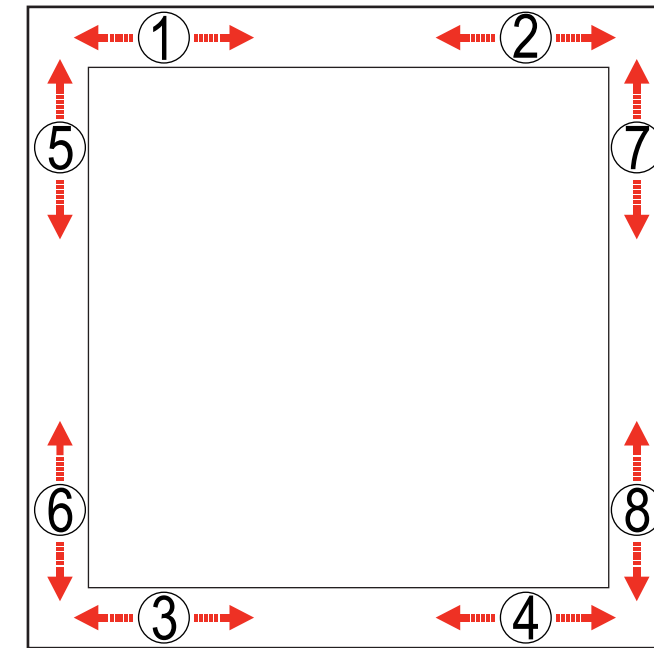
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



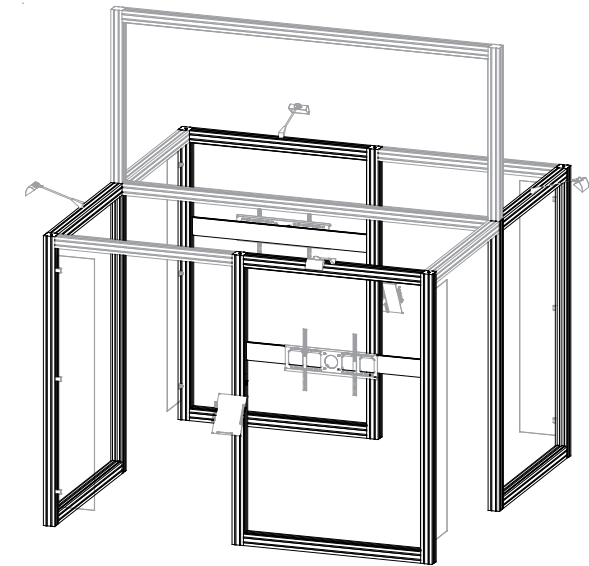
CRATE PACKING

Item	Qty.	Description
2/2A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
3/3A	1/1	90"h Q918 Vertical Extrusion w/ TSP3 & S10
4	1	55.094"w Z140 Horizontal Extrusion
5/5A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
6/6A	1/1	90"h Q918 Vertical Extrusion w/ TSP3
7/7A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
8/8A	1/1	90"h Q918 Vertical Extrusion w/ TSP3 & S10
9	1	55.094"w Z140 Horizontal Extrusion
10/10A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
11/11A	1/1	90"h Q918 Vertical Extrusion w/ TSP3

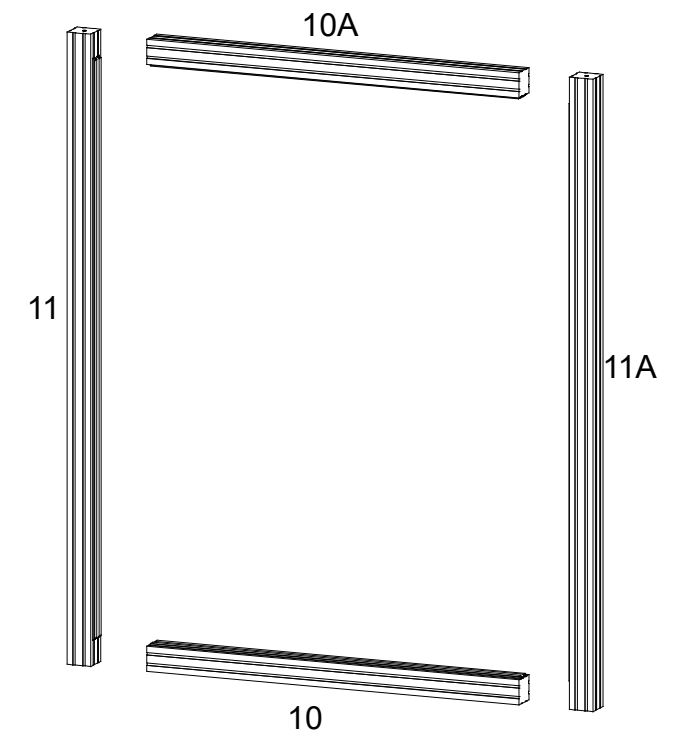
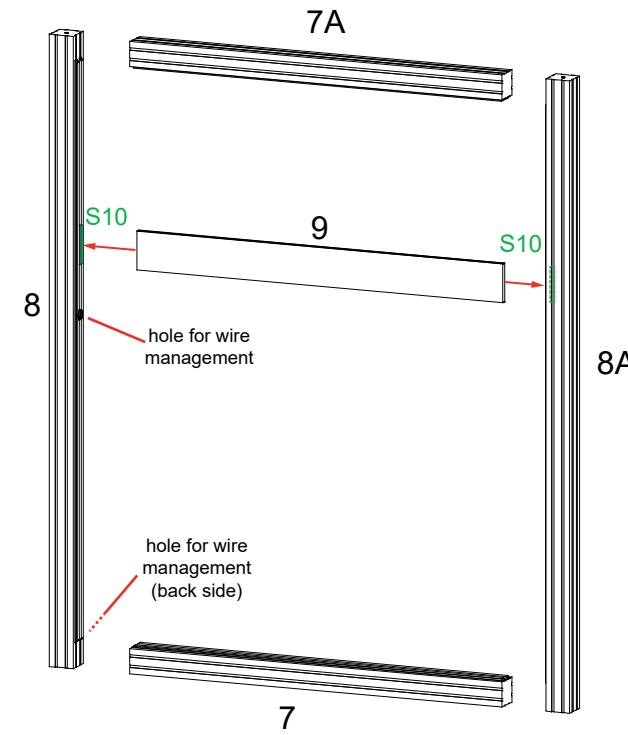
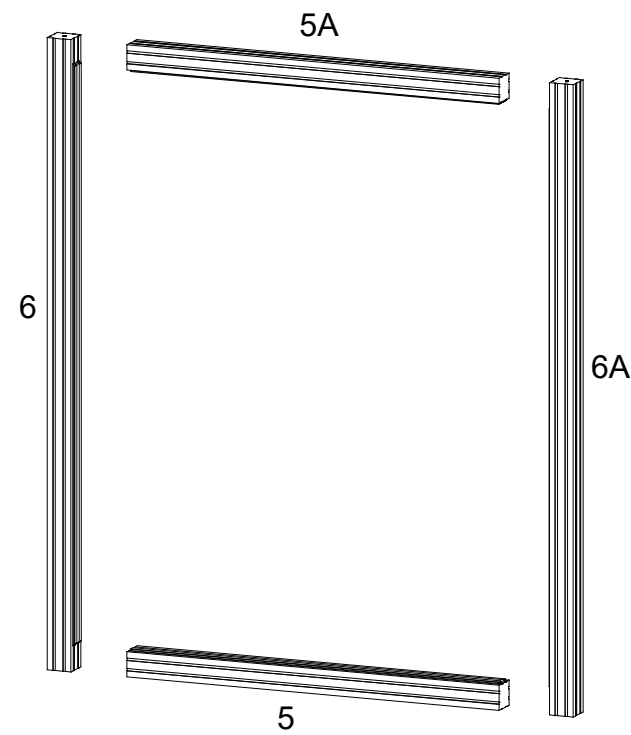
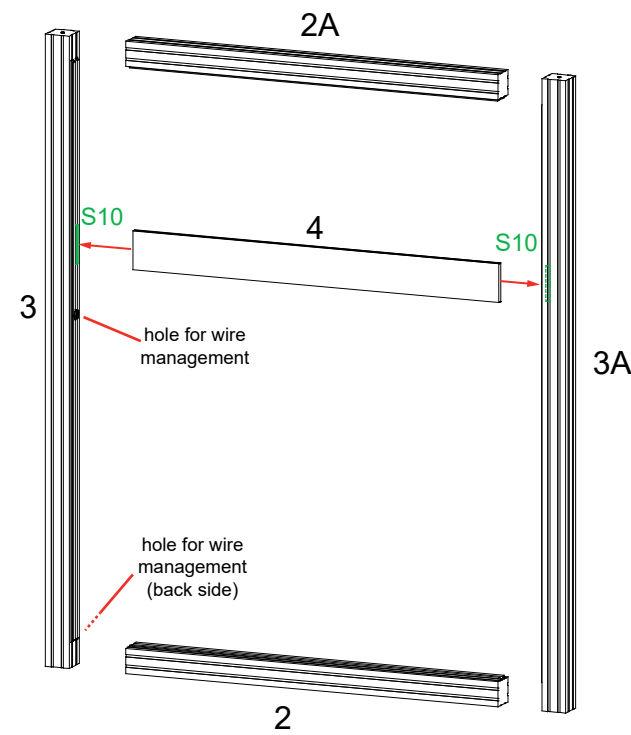
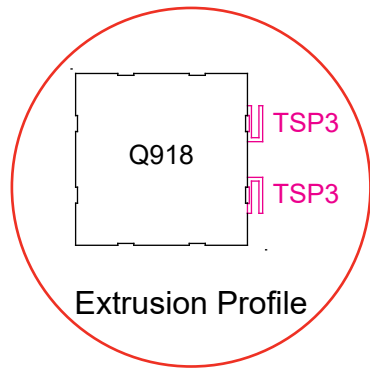
Steps:

Note: Assemble frames on ground, then raise to upright position.

- 1) Attach horizontals [2,2A] between verticals [3,3A].
- 2) Connect horizontal [4] to the S10 extrusions on verticals [3,3A].
- 3) Assemble horizontals [5,5A] between verticals [6,6A].
- 4) Attach horizontals [7,7A] between verticals [8,8A].
- 5) Connect horizontal [9] to the S10 extrusions on verticals [8,8A].
- 6) Assemble horizontals [10,10A] between verticals [11,11A].



Section Being Assembled is Highlighted in BLACK

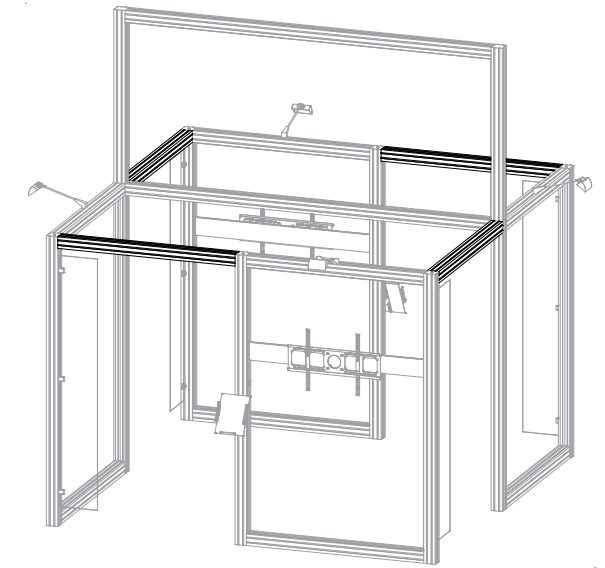
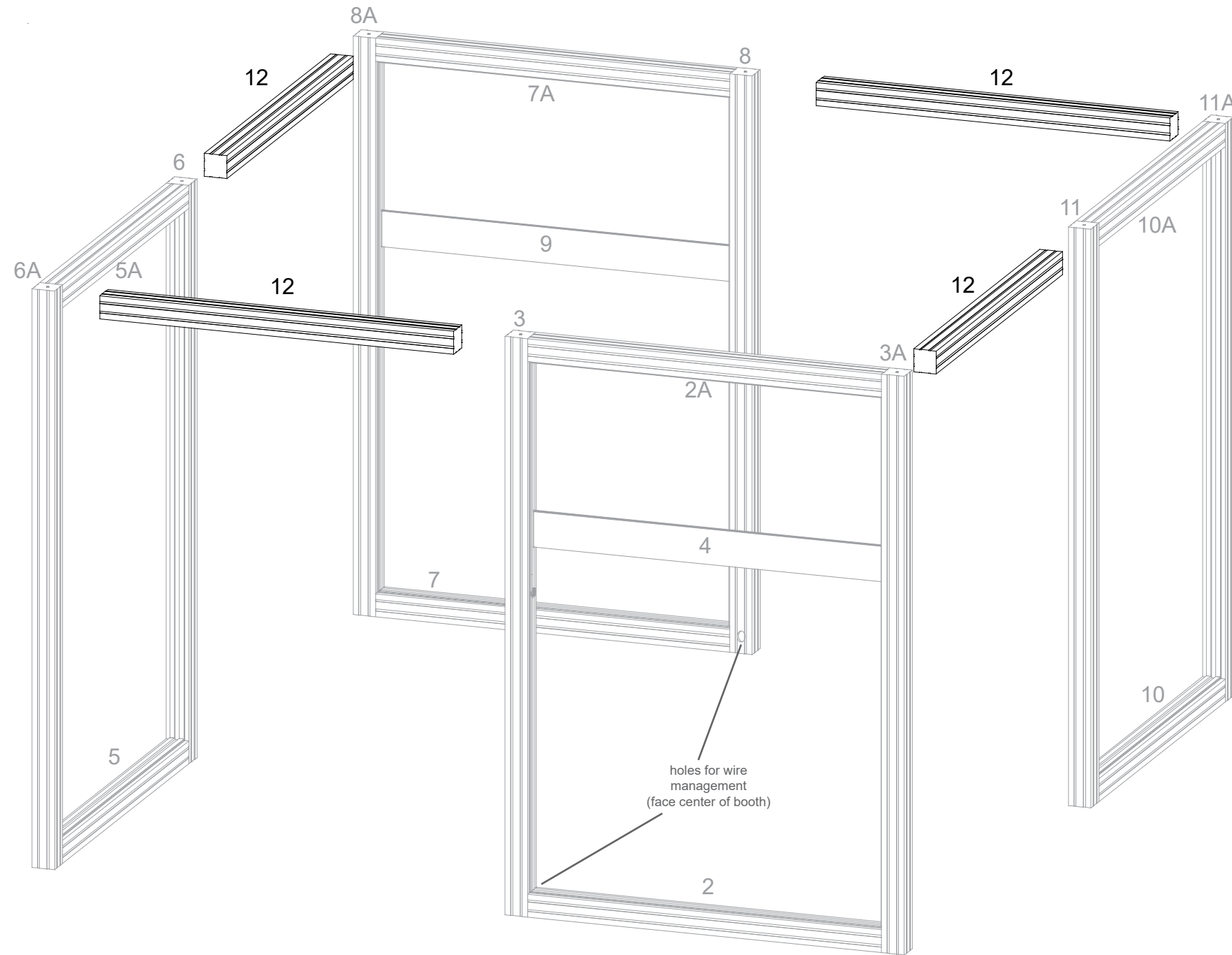


FRAMES AS VIEWED FROM OUTSIDE BOOTH

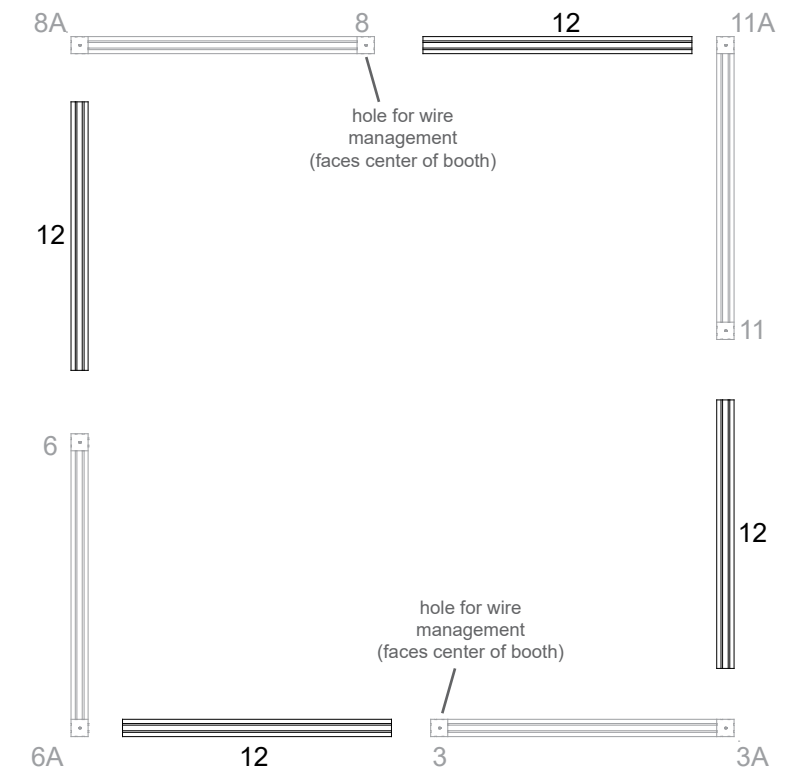
Item	Qty.	Description
12	4	56" w Q918 Horizontal Extrusion

Steps:

- 1) Connect frame assemblies together by attaching horizontals [12] between verticals [3,6A], [6,8A], [8,11A], [11,3A] as shown.



Section Being Assembled is Highlighted in BLACK

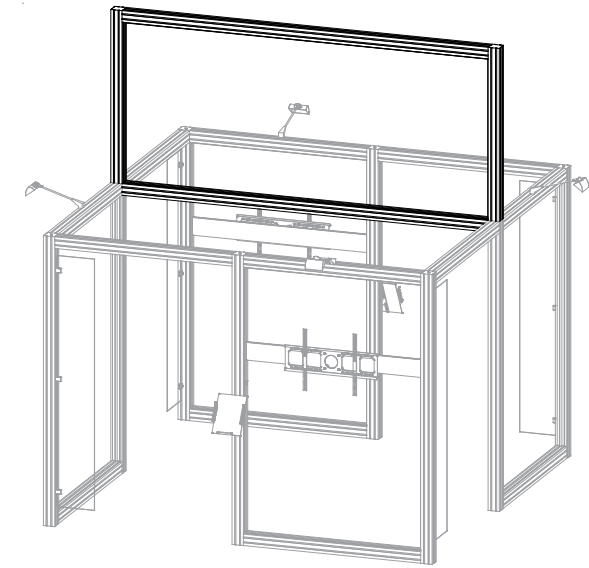
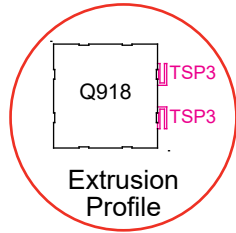


TOP VIEW

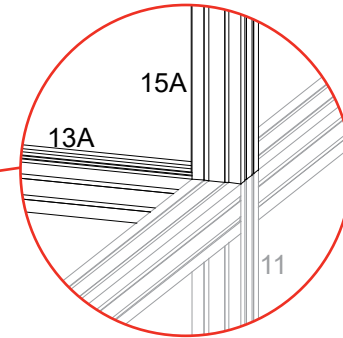
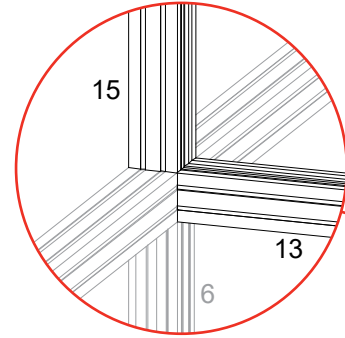
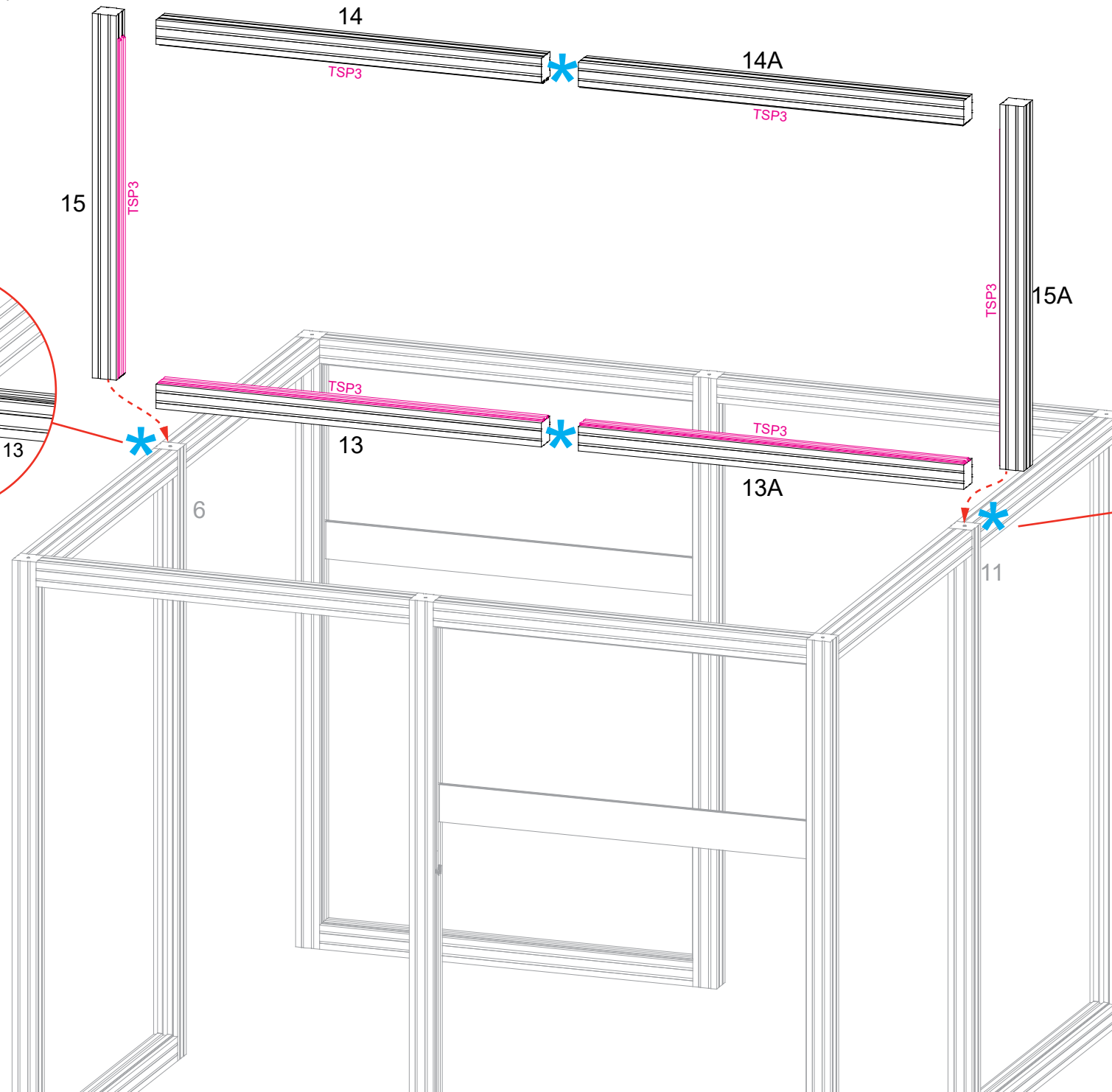
Item	Qty.	Description
13/13A	1/1	57.791" w Q918 Horizontal Extrusion w/ TSP3
14/14A	1/1	57.791" w Q918 Horizontal Extrusion w/ TSP3
15/15A	1/1	53.75" h Q918 Vertical Extrusion w/ TSP3

Steps:

- 1) Attach vertical [15] to top of vertical [6]; & connect vertical [15A] to top of vertical [11]. See **Q918 Connector** detail.
- 2) Connect horizontals [13-13A], [14-14A] together. See **Q918 Connector** detail.
- 3) Attach horizontals [13/13A], [14,14A] between vertical assemblies [6/16] & [11/15A].



Section Being Assembled is Highlighted in BLACK



Q918 Connector

Connector Piece
Screws

Slide extrusion over connector and rest on lower vertical; secure with screws.

****To prevent product loss, Keep all screws attached to connector piece after disassembling**

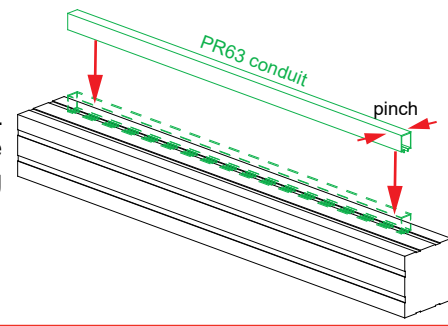
Item	Qty.	Description
--	2	25"w PR63 conduit
--	2	56"w PR63 conduit

Steps:

- 1) Apply SEG Graphics to the *outside* face of four lower frames.
- 2) Install Monitor Mounts to horizontals [4,9], facing the outside of booth.
See **Monitor Mount Attachment** detail.
- 3) Attach Lights to top of horizontal extrusions as shown. See **Light Attachment** detail.
- 4) Run power cords for monitors through holes in extrusions [3,8] to power source, as shown.
- 5) Connect PR63 conduit along top of horizontal extrusions as shown, for wire management of light power cords. See **PR63 Attachment** detail. Run cords through vertical extrusions [3,8].

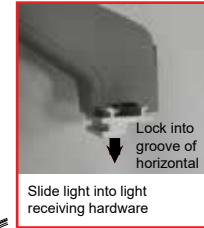
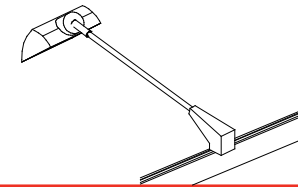
PR63 Attachment

- 1) Run cords through PR63 plastic conduit.
- 2) Attach conduit where indicated by pinching the opening and inserting into the groove of extrusion.

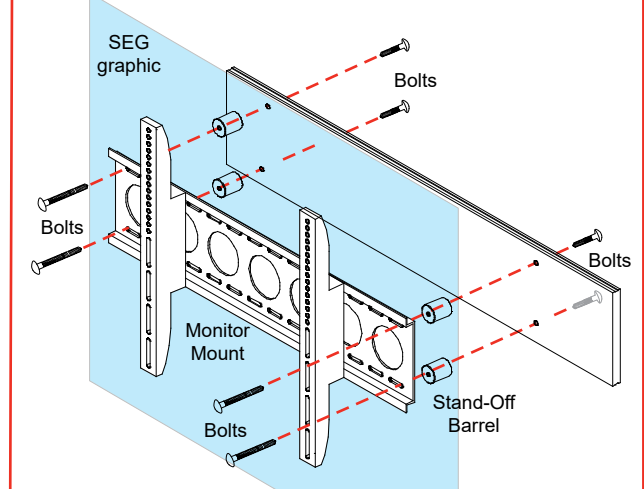


*** Light Attachment**

- Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.

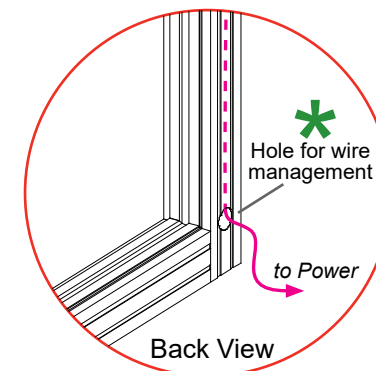
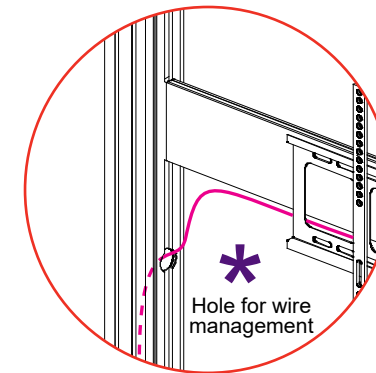
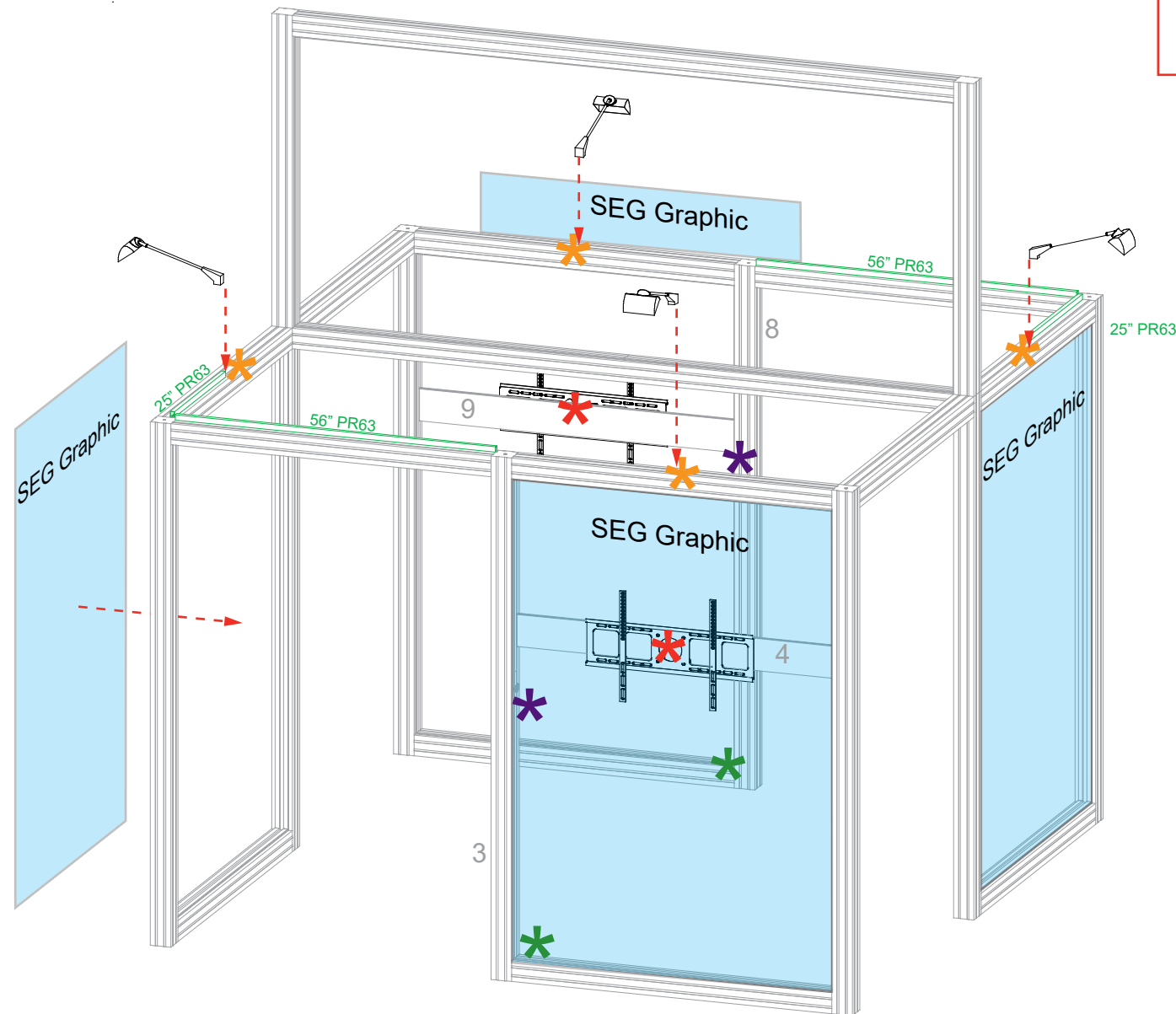


*** Monitor Mount Attachment**

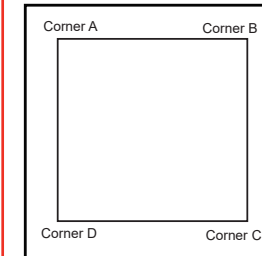


Attach Stand-off Barrels to horizontal extrusion. Apply graphic, then install monitor mount to Stand-off Barrels.

Note: Monitor mounts install over SEG graphic.



SEG Graphic Installation



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

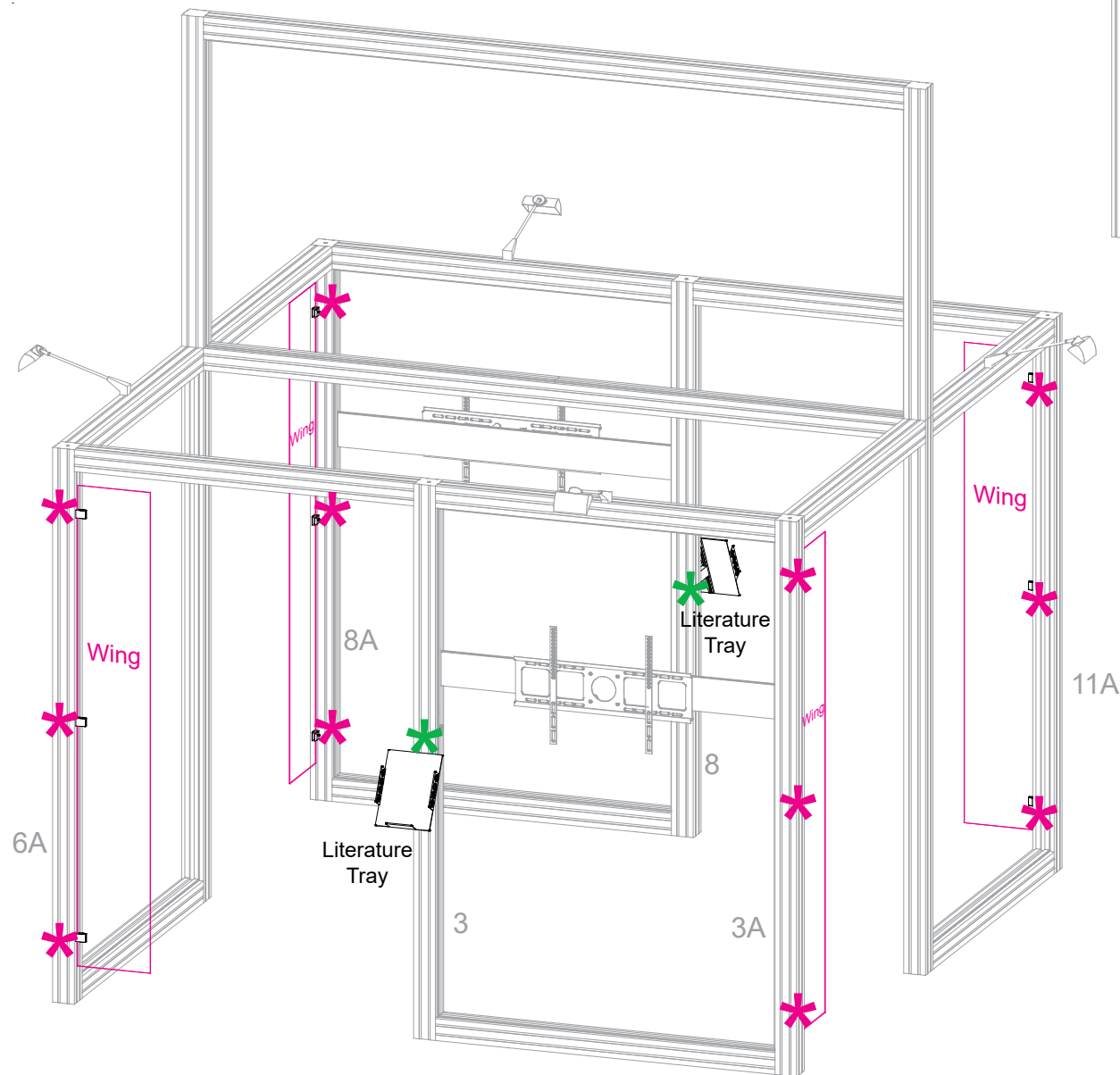
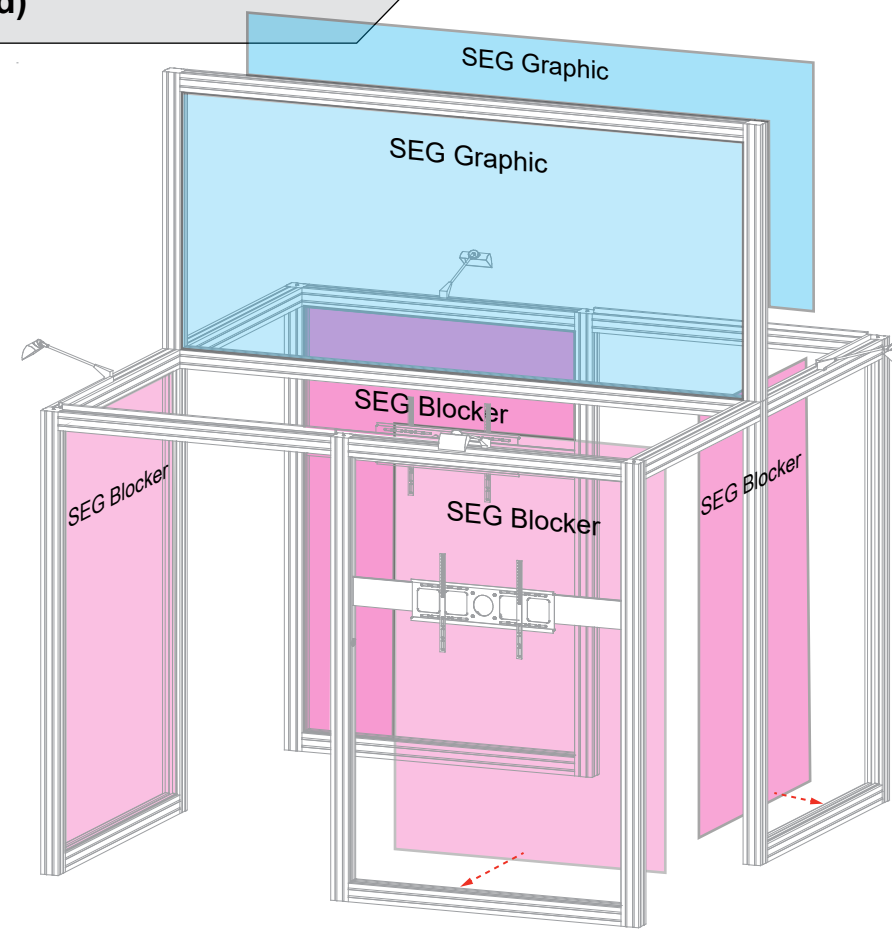
Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

- 1) Apply SEG Blockers to the *inside* face of four lower frames.
See [Wing Attachment](#) detail.
- 2) Apply SEG Graphics to front & back of upper frame assembly.
- 3) Attach Wings to verticals [3A,6A,8A,11A] using A10 clamps.
See [Wing Attachment](#) detail.
- 4) Connect Literature Trays to verticals [3,8].
See [Literature Tray Attachment](#) detail.



*** Literature Tray Attachment**

- 1) Attach connector to literature tray.
- 2) Connect assembled literature tray to vertical extrusion.

*** Wing Attachment**

- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp
- 4) Tighten knob to secure Wing in place.

SEG Graphic Installation

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Graphic Removal

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.